



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3755-041
Job Sheet 203584



Part No: D3755-041

Job Qty: 4 pcs

Part Name: Seat Cushion



Part Weight: 0 lbs

Job Created: 11/22/19

Due Date: 12/11/19

Type: SOLD

DAS
35
9-89

Status: New

Priority: Medium

Job Tracking No:

Created By: Marie Lajeunesse

Description:

Note: DWG D3753 REV D, D3755 REV C IPP: A 08.11.17 New issue EC verified by:DD IPP Rev:B 10.04.13 as per ECN10-539 Verified by:EC IPP Rev:C 10.05.03 remove velcro per comment (W/O 58260) DD verified :EC IPP REV:D 18/05/29 As per NCR17-6407 JFS Verified by: DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run Hrs Hrs	Workcenter/Supplier	Sign-off
100	Purchasing <i>Aerotex</i>	4 pcs		12/11/19	0.00 0.00	Purchasing - 1	
						Purchasing - 2	
						Purchasing - 3	
	<i>20A-11-28 PDH8045231</i>			<i>12/11</i>	<i>x4</i>		<i>DEC 16 2019</i>
110	Packaging 2-1 - Receive - B4B	4 pcs		12/11/19	0.00 0.00	Packaging 2 - 1 - B4B	
						Packaging 2 - 2 - B4B	
						Packaging 2 - 3 - B4B	
						Packaging 2 - 5 - B4B	
						Packaging 2 - 4 - B4B	
						Packaging 2 - 6 - B4B	
						Packaging 2 - 7 - B4B	
						Packaging 2 - 8 - B4B	
						Packaging 2 - 9 - B4B	
						Packaging 2 - 10 - B4B	
						Packaging 2 - 11 - B4B	
						Packaging 2 - 12 - B4B	
						Packaging 2 - 13 - B4B	
						Packaging 2 - 14 - B4B	
						Packaging 2 - 15 - B4B	
						Packaging 2 - 16 - B4B	
						Packaging 2 - 17 - B4B	
						Packaging 2 - 18 - B4B	
						Packaging 2 - 19 - B4B	
						Packaging 2 - 20 - B4B	
						Packaging 2 - 21 - B4B	
						Packaging 2 - 22 - B4B	
						Packaging 2 - 23 - B4B	
						Packaging 2 - 24 - B4B	
						Packaging 2 - 25 - B4B	
						Packaging 2 - 26 - B4B	
						Packaging 2 - 27 - B4B	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S240791



Part: D3755-041

Job No: 203584

Serial No/Batch: S240791

Revision: E, D

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/16/19

Plex 11/22/19 7:11 AM Dart.lajeunesse.marie

11/22/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

120 QC 6	4 pcs	12/11/19	0.00 0.00	Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
				QC 6 - 9	
130 Packaging 3-1 - Stock - B4B	4 pcs	12/11/19	0.00 0.00	QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	
				QC 6 - 81	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
140 QC 21 - SA	4 pcs	12/11/19	0.00 0.00	Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	

DEC 17 2019

DAS
28
9-89

DEC 24 2019

DAS
70
9-89

Part Op 100 - (Purchasing) Issue P/O:

Descriptions: Dwg D3755 Supplier: Aerotex Material release note is required

110 - Receive & Inspect for Damage & Mat'l Certs

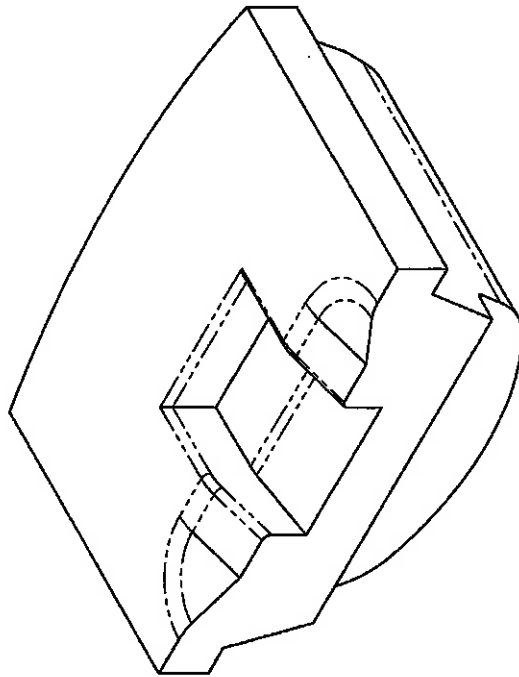
120 - QC6- All purchased or subcontracted products

130 - Identify as per dwg & Stock Location:

140 - QC21- Final Inspection - Work Order Release

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D3755-041P	Seat Cushion	4 pcs (1 ea)	100-Purchasing	5240723
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D3755-041P	4	0	0
Part Specifications				
Specifications could not be found.				

Plex 11/22/19 7:11 AM Dart.lajeunesse.marie



D3753-1 SEAT FOAM

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 203584 M.S.

1971-22

RELEASED

2018 MAY 22
ECN 18-716

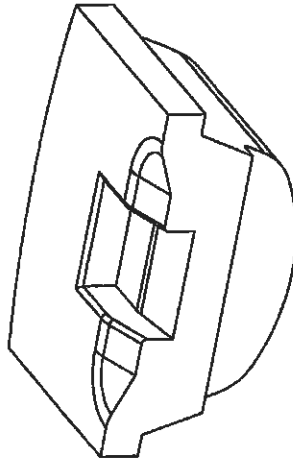
NOTES:
1) MATERIAL:
FOAM = FOAMEX H270-40S1 FOAM
OR
AIRFLEX FIRE-RESISTANT AIRCRAFT CUSHIONING GRADE 40-50 (COLOR: LIGHT YELLOW)
SUPPLIER: CHESTNUT RIDGE FOAM INC. P/N 503330-99
ADHESIVE = BOND FOAM LAYERS (IF REQUIRED) WITH SILAPRENE DC12908 SPRAY GRADE HPL CONTACT ADHESIVE
OR 3M 1300/1300L RUBBER AND GASKET ADHESIVE

2) FINISH: NONE
3) TOLERANCES: PER DART OSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: NONE
6) IDENTIFICATION: IDENTIFY WITH DART P/N 'D3753-1' USING PERMANENT MARKER
7) WEIGHT: 3.3 lbs APPROX
8) FOAM SHAPE TO CONFORM WITH TEMPLATE DT8027

APPROVED

REV.	DESCRIPTION	BY	DATE
E	ADDED CUTOUT ON FRONT END OF SEAT, REASON NORTH-407	SAD	18.03.02
D	RE-SHAPED TO IMPROVE COMFORT PER PAR 08-000. ADD FOAMEX 1 3M 1300 MAT'L (2N AB-1)	CP	10.02.02
C	CHG SHAPE TO MATCH CHESTNUT SAMPLE: 5.50 WAS 3.85 (B5-3), 4.00 WAS 4.25 (B3-5), 1.25 WAS 1.00 (B3-5)	CP	05.10.08
B	FOAM SHORTER TO AVOID CYCLIC, 12.25 WAS 15.76 (C7-2), 3.45 WAS 6.88 (B6-3), FRONT PROFILE CHANGED (B5-3)	CP	01.09.09
A	NEW ISSUE	CP	02.04.25
DESIGN	CP	DATE	
DRAWN	SAD		
CHECKED	RF		
MFG. APPR.	DD		
APPROVED	HS		
DE APPR.	CP		
DATE	18.03.02		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWING NO. D3753			
TITLE SEAT FOAM			
SHEET 1 OF 2			
SCALE NTS			
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ITEM	QTY -041	PART NUMBER	DESCRIPTION
1	X	D3755-041	CUSHION
2	1	X	COVER
3	1		SEAT FOAM
4	2	LOOP STRIP, 2"	3M 53418FR, 2" WIDE BEIGE OR D3800-1-100-100
5	AR	LOOP STRIP, 1"	3M 53418FR, 1" WIDE BEIGE OR D3800-1-100-400
6	AR	HOOK STRIP, 1"	APLK 800, A900R025H858-1, 1" WIDE BEIGE OR D3800-3-100-400
7	AR	FABRIC	JACKSON GREY/MX
8	AR	THREAD	BONDED POLYESTER, 14.2 lb BREAK STRENGTH, GREY COLOR
9	AR	ADHESIVE	3M 1300 / 1300L RUBBER AND GASKET ADHESIVE OR SILAPRENE DC12808 SPRAY GRADE HPL CONTACT ADHESIVE
10	AR	ZIPPER	PACANNA BRASS AUTOLOCK ZIPPER #5



D3755-041 CUSHION 

RELEASED
2018 MAY 22 *q*
PCN 18-716

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: NONE
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3755-041" USING LABEL
 - 7) WEIGHT: 3.3 lbs APPROX
 - 8) SEW D3755-1 COVER TO FIT D3753-1 SEAT FOAM
 - 9) STITCH ZIPPER ALONG EDGE OF SEAM TO CLOSE COVER
 - 10) TO PULL FABRIC AGAINST FOAM IN CONCAVE AREAS, STITCH HOOK STRIP (1") TO INSIDE OF COVER AS REQ'D.
BOND LOOP STRIP (1") TO FOAM
 - 11) STITCHING: 4-6 STITCHES PER INCH. USE MIN 1/2" BACKSTITCH. NO LOOSE THREADS
 - 12) CUSHION SHAPE / FORM / PATTERN TO CONFORM WITH TEMPLATE DT8419
 - 13) ANY REQUIRED BONDING SHOULD BE DONE WITH SILAPRENE DC12808 SPRAY GRADE HPL CONTACT ADHESIVE
OR 3M 1300/1300L RUBBER AND GASKET ADHESIVE

D	ADDED CUTOUT ON FRONT END OF SEAT, REASON NCR17-607	SAD	18.03.02
C	UPDATE TO NEW NOTES DUE TO D3753 BEING RESHAPED A NEW MFG. PART WAS REQUIRED. CHG (D8-1), ADD ZIPPER (D8-1), BA-2), REF PART 08-028.	CP	10.02.02
B	COVER NOW CLOSED WITH SINGLE SEAM (ZN AS-1 BS-2), D3800-1-100-300 WAS D3800-1-100-400. D3800-1-100-300 WAS D3800-3-100-400 (D8-1), ORIENTATION OF D3800-4-200-400 CHANGED (B4-2), ADD ITEM NUMBERS TO PART LIST (D8-1)	CP	08.10.21
A	NEW ISSUE	CP	08.09.09
REV.	DESCRIPTION	BY	DATE
DESIGN	CP		
DRAWN	SAD		
CHECKED	RF		
MFG. APPR.	DD		
APPROVED	HS		
DE APPR.	CP <i>q</i>		
DATE	18.03.02		

APPROVED

DART AEROSPACE LTD
HAMMERSBURT, ONTARIO, CANADA

REV. D
SHEET 1 OF 2
SCALE
NTS

CUSHION

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION			DEPARTMENT/PROCESS						MRB (QS1042)														
Date: _____		Sequence #: _____			QTY Affected: _____						Completed By														
Description Work Order Deviation		Disposition										Lead hand / Supervisor													
												QC / QA Coordinator													
Root Cause <table border="1"><tr><td>Operator</td><td></td></tr><tr><td>Manufacturing Process</td><td></td></tr><tr><td>Equip/Tooling</td><td></td></tr><tr><td>Handling/Preservation</td><td></td></tr><tr><td>Material</td><td></td></tr><tr><td>Product Improvement</td><td></td></tr><tr><td>Process Improvement</td><td></td></tr><tr><td>Human Factors</td><td></td></tr></table>		Operator		Manufacturing Process		Equip/Tooling		Handling/Preservation		Material		Product Improvement		Process Improvement		Human Factors		Pressure/Forced		Contamination		Power Loss/Surge		Positioned Wrong	
		Operator																							
Manufacturing Process																									
Equip/Tooling																									
Handling/Preservation																									
Material																									
Product Improvement																									
Process Improvement																									
Human Factors																									
Bending	Misaligned/off center	Folio/Program	Outside Tolerance																						
Crushing	BOM/Route	Grain Direction	Drawing																						
Cracks	Broken/Damage/Defect	Weld	Finish																						
Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing																						
Marks/Chatter	Drill Holes	Out of Sequence	Misread																						
Mislabeled	Fit/Function	Off-set/Set-up																							
Other/Details:																									



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **POHB045231**



Supplier: AET002-VC
Aerotex Interiors Inc.
2340 PEGASUS WAY NE, UNIT 151
Calgary
AB
T2E 8M5 Canada
Phone: 403 295 8770
Fax: 403 313 0793

Attention: , Scarlett

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045231

PO Date: 11/27/19

Due Date: 12/13/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
2019-11-28

Items

Line	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	203584	D3755-041P	D3755 D3753 Rev D, E			Seat Cushion - as per Dwg D3755 RevD : Various STC's	Firmed	-	12/13/19	4 pcs	0 pcs	4 pcs	\$950.00/pcs	\$3,800.00
2	203585	D3756-041P	D3754, D3756 Rev D, C			Cushion as per Dwg D3756 Rev C : Various STC's	Firmed	-	12/13/19	4 Ea	0 Ea	4 Ea	\$750.00/Ea	\$3,000.00
Grand Total:													\$6,800.00	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

Guerrin

Plex 11/27/19 10:55 AM Dart.Guerin.Kimberley



151 - 2340 Pegasus Way NE
Calgary AB T2E 8M5
403-295-8770
admin@aerotex.ca
GST/HST Registration No.: 139110308RC0001

Packing Slip

INVOICE TO
DART Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A1K7

SHIP TO
DART Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A1K7

SHIP VIA

FedEx G

INVOICE
DATE

90824
10/12/2019

CURRENCY
CAD

SALES REP
JX

PO NUMBER
HB045231

DATE

DESCRIPTION

PART NUMBER

QTY

10/12/2019

Seat Bottom Cushion As Per DWG D3755
Rev D
PN: D3755-041

Helicopter Interiors

4

10/12/2019

Seat Back Cushion As Per DWG D3756
Rev C
PN: D3756-041

Helicopter Interiors

4

RECEIVED

DEC 16 2019

DART AEROSPACE LTD.

1. Organization issuing certificate: Aerotex Interiors Inc., #151-2340 Pegasus Way NE Calgary, AB T2E 8M5		2. CERTIFICATE OF CONFORMANCE		3. Work Order / Contract / Invoice 90824	
4. Customer Name/Address DART Aerospace LTD 1270 Aberdeen Hawkesbury, ON K6A 1K7 CANADA		5. Purchase Order POHB045231			
6. Unit	7. Materials Used for Items	8. Specifications	9. Batch	10. Item	11. Part Number
1	1" Velcro Loop - Beige	D3800-1-100-700	6921	SEAT CUSHION	D3755-041P
2	1" Velcro Hook - Beige	D3800-3-100-700	6921		
3	2" Velcro Loop - Beige	D3800-1-200-600	6921		
4	Fabric	Jackson Grey/Mix	90480		
5	Thread - Bonded Polyester Grey	14.2In Break strength	6566-3		
6	Adhesive	3M 1300/1300L Adhesive	8976		
7	Zipper	PaCanna Brass Autolock Zipper #5	N/A		
8	Foam	Seat Foam	90476		
13. Status NEW					
12. Quantity 4					
14. Remarks I certify that the materials supplied for the Purchase/Repair Order listed above conform to Aerotex Interiors's material/process specification and are in all respects in conformance with the contract requirements. I further certify that items have been fabricated to established specification to confirm with DWG. NO. D3755 REV.D					
15. Signature 		16. Title Director of Maintenance			
17. Name Jack Poovong		December 10, 2019			